A

Project Report on

Microcontroller Based Big Valve Mask Ventilator

in partial fulfilment of requirements for the award of the degree of

Bachelor of Technology

in

Electronics and Instrumentation Engineering

Submitted by:

Sudhir Gupta (1900520320059)

Ajeet Yadav (1900520320006)

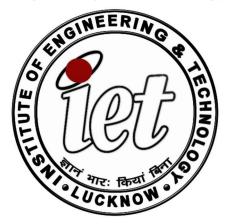
Rishi Mishra (1900520320042)

Sunny Gihara (1900520320060)

under guidance of

Dr. Abhishek Nigam

Institute of Engineering and Technology, Lucknow



DEPARTMENT OF ELECTRONICS AND COMMUNICATION ENGINEERING

INSTITUTE OF ENGINEERING AND TECHNOLOGY LUCKNOW, UTTAR PRADESH

JUNE 2023

ELECTRONICS AND INSTRUMENTATION ENGINEERING INSTITUTE OF ENGINEERING AND TECHNOLOGY, LUCKNOW



An Autonomous Constituent Institute of Dr. A.P.J. Abdul Kalam Technical University, U.P., Lucknow

CERTIFICATE

This is to certify that the project entitled "Microcontroller Based Big Valve Mask Ventilator" is a bonafide work of Sudhir Gupta (1900520320059), Rishi Mishra (1900520320042), Ajeet Yadav (1900520320006), Sunny Gihara (1900520320060) submitted in partial fulfillment of the requirements for the award of the degree of BACHELOR OF TECHNOLOGY IN ELECTRONICS AND INSTRUMENTATION ENGINEERING, at INSTITUTE OF ENGINEERING & TECHNOLOGY (Sitapur Road, Lucknow, Uttar Pradesh, India).

This is partial fulfillment of the requirement s for the award of the degree of Bachelor Of Technology in ELECTONICS &INSTRUMENTATION ENGINEERING under the department of ELECTRONICS AND COMMUNICATION ENGINEERING, from INSTITUTE OF ENGINEERING AND TECHNOLOGY (IET) Sitapur Road, Lucknow, Uttar Pradesh.

Dr. Abhsihek NigamAssistant Professor
Electronics & Instrumentation
Engineering
IET, Lucknow

Dr. R.C.S ChauhanConvenor
Electronics & Instrumentation
Engineering
IET, Lucknow

ACKNOWLEDGEMENT

We would like to express our sincere appreciation to the Department of Electronics and Communication Engineering and to our mentor Dr. Abhishek Nigam Assistant professor Electronics & Instrumentation Engineering, IET Lucknow for their invaluable support and guidance in the successful completion of our project Microcontroller Based Big Valve Mask Ventilator. Their expert knowledge, enthusiasm, and encouragement have been instrumental in the development of this project, and we are truly fortunate to have had the opportunity to work with such an accomplished team.

We are also grateful for the department's provision of resources and facilities that were critical in carrying out the project, from providing access to specialized software and hardware to arranging necessary permits and approvals. Dr. Abhishek. Nigam's valuable insights, feedback, and suggestions throughout the project have been immensely helpful in guiding our research and ensuring the success of the project.

We would also like to extend our sincere thanks to all the individuals who have contributed to this project in various ways, including colleagues, advisors, and industry partners. Their feedback and support have been invaluable in shaping the project and ensuring that it met the highest standards of quality and innovation.

DECLARATION

We, the undersigned, declare that the project entitled 'Microcontroller Based Big Valve Mask Ventilator' being submitted in partial fulfillment for the award of Bachelor of Engineering Degree in Electronics and Instrumentation Engineering, under the department of Electronics & Communication engineering from Institute of Engineering and Technology Lucknow affiliated to Dr. A.P.J Abdul Kalam Technical University, Lucknow is the work carried out by us.

Date :- 13/06/2023

Signature:

NAME: SUDHIR GUPTA ROLL NO. 1900520320059

Signature:

NAME: RISHI MISHRA ROLL NO. 1900520320042

Signature:

NAME: AJEET YADAV ROLL NO. 1900520320006

Signature:

NAME: SUNNY GIHARA ROLL NO. 1900520320060

ABSTRACT

The COVID-19 pandemic has significantly strained the healthcare system globally, including in the United States. One critical issue arising from this crisis is the limited availability of ventilators, both in hospitals and for at-home care, due to overwhelmed healthcare facilities and high patient demand. The current ventilators suffer from various limitations, such as their size, weight, cost, and complexity, which confine patients to medical facilities under constant professional monitoring. This not only increases the risk of contracting other diseases but also escalates the operational expenses associated with ventilator usage.

To address the challenges posed by COVID-19, a viable solution is to develop a ventilator capable of meeting the specific symptoms and strains experienced by individuals who lack access to commercial ventilators due to economic constraints or limited availability of medical facilities overwhelmed by patient influx. In this regard, a portable ventilator designed for lower-risk patients emerges as the optimal solution. By facilitating short-term outpatient care for low-risk individuals, hospitals can allocate resources towards treating high-risk patients effectively. This approach enables lower-risk patients to receive necessary care in the comfort of their homes, reducing both the expenses associated with hospitalization and the risks of exposure to additional diseases. The ventilator design should incorporate wireless communication, smartphone integration, and a portable power system to provide flexibility in relocation while ensuring backup power in case of electrical outages.

The proposed solution involves the development of a portable ventilator specifically designed to address the symptoms and challenges faced by individuals affected by COVID-19, who may lack access to commercial ventilators due to economic constraints or limited availability of medical facilities due to a surge in patients. This ventilator aims to cater to lower-risk patients, enabling them to receive short-term outpatient care, thereby freeing up hospital resources to prioritize higher-risk patients. By allowing lower-risk patients to stay at home, the design minimizes both the financial burden and the risk of contracting additional diseases associated with hospital environments. The benefits of this ventilator extend beyond COVID-19 patients, as it can also assist other individuals in need of respiratory support.

Table of Content

CERTIFICATE	i
ACKNOWLEDGEMENT	ii
DECLARATION	iii
Table of Contents	iv
List of Figures	v
CHAPTER 1: INTRODUCTION	1
1.1 Introduction	1
1.2 Sorts of Ventilators	2
1.3 Product/Project Description	3
1.4 Item Research	4
CHAPTER 2: LITERATURE REVIEW	5
2.1 Literature Survey	5
2.2 Finding from the Literature	6
2.3 Objective	7
CHAPTER 3: DESIGNING & METHODOLOGY	8
3.1 Methodology of the project	8
3.2 0 th Level Square Diagram	10
3.3 Circuit Graph of proposed System	11
3.4 Parameters	12
3.5 Working of ventilator	20
CHAPTER 4: RESULTS	21
4.1 Result Servo Motor	21

4.2 SPo2 and BPM	2	1
CHAPTER 5: CONCLUSION	2.	3
5.1 Conclusion	2.	3
5.2 Future Scope	2	5
5.3 Points of interest and uses	2	7
	REFERENCES	
	APPENDIX	

List of Figures

Figure 1.1	Invasive Ventilator	2
Figure 1.2	Non-Invasive Ventilator	3
Figure 3.1	Block Diagram of Ventilator	8
Figure 3.2	0th Level Square Diagram	10
Figure 3.3	Circuit Diagram of Proposed System	11
Figure 3.4	Arduino Uno	12
Figure 3.5	Pressure Sensor	13
Figure 3.6	16X4 LCD Display	14
Figure 3.7	Servo Motor	14
Figure 3.8	Pulse Oximeter Sensor	15
Figure 3.9	Block Diagram of Controller	16
Figure 3.10	0 Big Valve Mask	17
Figure 3.11	1 MOSFET	19
Figure 4.1	Interfacing of Ventilator	21
Figure 4.1	Final Ventilator Model	23

Chapter 1

Introduction

1.1 Introduction

While human lungs depend on the withdrawal of the stomach to make a negative weight that draws in discuss amid inward breath, ventilators utilize a diverse instrument. Ventilators utilize a pumping movement to blow up the lungs, giving the fundamental wind stream to bolster breath. A ventilator ought to be able of conveying a extend of 10-30 breaths per diminutive, with the adaptability to suit expanding increases in sets. Furthermore, it ought to be able to control the volume of discuss conveyed to the lungs with each breath and permit for the alteration of the inhalation-to-exhalation proportion. Observing the patient's blood oxygen levels and expiratory lung weight is pivotal to maintain a strategic distance from over or beneath pressurization. To address these necessities and make a dependable however reasonable versatile ventilator for utilize amid pandemics, we have planned a ventilator utilizing Arduino. Our framework consolidates a silicone ventilator pack driven by DC engines with a dual-sided pushing instrument. An electric switch and a variable potentiometer direct the breath term and patient's breaths per miniature. Our framework incorporates a blood oxygen sensor and a touchy weight sensor to screen imperative signs, which are shown on a little screen. Besides, a crisis chime alarm is integrated to flag any anomalies. The complete framework is controlled by an Arduino microcontroller to attain craved results and help patients amid the COVID-19 widespread and other crisis situations. As the infection spread quickly, it highlighted the basic significance of satisfactory healthcare framework, particularly the accessibility of life-saving restorative hardware such as ventilators. Ventilators are basic gadgets that help people with respiratory troubles by giving the fundamental bolster to their lungs. Be that as it may, the deficiency of ventilators amid the widespread highlighted the require for inventive arrangements, counting the advancement of versatile ventilators. The objective of this college extend is to investigate and analyse the concept of versatile ventilators, cantering on their plan, usefulness, and potential applications. A convenient ventilator alludes to a compact and lightweight gadget that can be effortlessly transported and utilized in different settings, counting clinics, ambulances, and indeed in-home care scenarios. The venture points to dig into the specialized viewpoints of versatile ventilators, analysing the key components, instruments, and operational standards that empower their usefulness. Moreover, we'll investigate the significance of security highlights and checking frameworks in versatile

ventilators to guarantee ideal understanding care. Besides, the venture will discuss the challenges and contemplations included within the plan and fabricating of versatile ventilators, counting control source necessities, commotion diminishment, and user-friendly interfacing. Another pivotal viewpoint to be investigated is the potential effect of versatile ventilators in various healthcare scenarios. By looking at case considers and real-life illustrations, we are going assess the benefits and limitations of versatile ventilators, surveying their viability in crisis circumstances, catastrophe reaction, and resource-limited situations. Additionally, we'll examine the financial suggestions and cost-effectiveness of convenient ventilators, considering their potential to move forward understanding results whereas diminishing healthcare expenses. The centrality of this extends lies in its commitment to the continuous endeavours to improve respiratory care and address the worldwide require for available therapeutic hardware. By comprehensively examining the concept of convenient ventilators, we point to broaden our understanding of their potential applications and advance advancement in healthcare technology.

1.2 Sorts of Ventilators

- 1. Invasive Ventilator
- 2. Non-Invasive Ventilator

1.2.1 Invasive Ventilator

An intrusive ventilator, too known as a mechanical ventilator or a respirator, may be a restorative gadget utilized to help or supplant the characteristic breathing prepare in patients who are incapable to breathe enough on their claim. It is ordinarily utilized in basic care settings such as seriously care units (ICUs) or amid surgeries. Whereas obtrusive ventilation can be life-saving for fundamentally sick patients, it is an obtrusive method that carries certain dangers and complications.

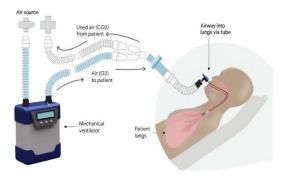


Fig1.1 Invasive Ventilator

1.2.2 Non-Invasive Ventilator

Non-Invasive Ventilator (as appeared in figure 2) that gives help with breathing by conveying positive weight ceaselessly all through the respiratory cycle. It accomplishes this by consolidating occasional increments in airway pressure, without the required for an endotracheal tube (ETT) put within the trachea. The particular conveyance framework utilized decides whether these extra pressure increases are synchronized or unsynchronized with the patient's breathing pattern.

As always, it is basic allude to" to allude to with healthcare experts for personalized restorative exhortation and the foremost up-to-date data on the utilize of non-invasive ventilation and its application to particular restorative conditions. It accomplishes this by joining occasional increments in aviation route weight, without the need for an endotracheal tube (ETT) set within the trachea. Non-invasive ventilation (NIV) is the conveyance of oxygen (ventilation back) by means of a confront cover and so killing the require of an endotracheal aviation route. NIV accomplishes comparative physiological benefits to routine mechanical ventilation by diminishing the work of breathing and progressing gas trade. Inquire about proposes that non-invasive ventilation after early extubating looks accommodating in diminishing the entire days went through on intrusive mechanical ventilation.



Fig1.2 Non-Invasive Ventilator

1.3 Product/Project Description

The Versatile Ventilator could be a mechanical ventilation gadget planned to handle one of the greatest issues with current ventilators, their restrictiveness. Right now, patients are required to either be hospitalized and involve an ICU room gambling contracting malady or forgoing care. This takes off numerous patients with milder indications to have two awful choices. Together

with this, clinics are moreover at a misfortune. Each quiet with milder side effects that's hospitalized is one less ICU room accessible for other patients with more serious indications. This too puts a strain on the constrained assets healing centres have, such as nurses, since the ventilator must be always observed and adjusted.

The Versatile Ventilator looks for to fathom these issues by giving a third alternative to patients and healing centres. This is often the capacity to supply out-patient care for gentle cases that require offer assistance breathing and oxygen admissions. This would be done by planning the Versatile Ventilator to be lighter, smartphone compatible, programmed observing and alteration, and a easier interface for controlling the gadget. This would permit the ventilator to be utilized at the patients domestic with no require for proficient observing. This would meet both the patient's got to be given care without hospitalization and the hospital's got to keep accessible rooms and staff.

1.4 Item Research

Today most of the ventilators within the advertise and in utilize are planned for clinic utilize and to address particular restorative needs. This implies that an ICU ventilator may not be able to be utilized for neonatal ventilation. Having numerous distinctive sorts of ventilators permits most patients to be treated for anything condition they may get. Advanced ventilators incorporate numerous wellbeing security highlights to guarantee that the quiet remains safe indeed when there's an mistake. This incorporates cautions for perilous changes in patients' biometrics. Another security include is the checking and showing of both patient and gadget conditions. One of the foremost critical highlights of current ventilators is the capacity to alter the settings and provide exact control of the gadget. In any case, this implies that to function a ventilator not as it were requires precise ventilator information but moreover exact medical knowledge. This causes ventilators to require proficient checking and administering. The current convenient ventilators within the advertise are for the most part transport ventilators. These are utilized to supply brief ventilation to patients when they are being transported from one office or room to another. One of the most important features of current ventilators is the ability to change the settings and provide precise control of the device. However, this means that to operate a ventilator not only requires accurate ventilator knowledge but also accurate medical knowledge. This causes ventilators to require professional monitoring and administering. The current portable ventilators in the market are mostly transport ventilators. These are used to provide short ventilation to patients when they are being transported from one facility or room to another.

Chapter 2

Literature Review

2.1 Literature Survey

This content appears the advancement of low-cost, open-source automatic ventilators. This content too appears the numerical strategy for observing patients' aspiratory conditions. With the help of a weight sensor, we are going classify whether the patients have solid or undesirable lungs. An Arduino board collects the information from the weight sensor. In line with the producer, the weight sensor can degree differential weight of up to 70 cm H2O. The adapt was joined to the servo meter bar. The pole was made of a Plexiglass bar. The span of this adapt is 2.5cm. Aliaksei Petsiuk, Nagendra G. Tanikella, Samantha Dertinger, Adam Pringle, Shane Oberloier, Joshua M. Pearce, (In part Reparable computerized open-source sack valve maskbased ventilator). This content appears the occasion of a clear and simple to-build convenient mechanized cover esteem sack. This handles an Arduino controller with the real-time bundle introduced on a generally 3d printable parameter component-based structure. For Arduino broadly develops the conceivable results of the controller. A real-time software gives principal capacities to computer program errands, like arranging, dispatching, inter-task communication, and synchronization Couchman, Betel. (Medical caretakers part in avoidance and administration of mechanical ventilation related complications) (2006). In their article titled, restorative care of the mechanically ventilated quiet: What does the prove say? Summarized as therapeutic help and administration of mechanically ventilated patients are challenging and require nursing mastery for knowing the innovative issues undying the persistent centered approach. Mechanical ventilation accelerates a few real and potential complications for basically sick clients. The business of ventilator care is viable in mechanically ventilated patients creating positive results which carries with it four intercessions, those are; rise of the best of the bed, sedation get-away, peptic ulceration prophylaxis, and profound vein thrombosis prophylaxis. The restorative help hone needs strong noteworthy prove for demonstrating one care approach is more beneficial than the inverse. Inside the care of mechanically ventilated patients, the only restorative help hone is the utilize of evidence-based hone in conjunction with comprehensive and precise patients. This paper depicts the see and prototyping of a moo fetched convenient mechanical ventilator to be utilized in mass casualty cases and resourcepoor situations. The ventilator conveys breaths by compressing a conventional Ambu sack with a rotating cam arm, disposing of the need for an individual's administrator for the Ambu sack. An beginning model is driven by an electrical engine fuelled by a 12 VDC battery and highlights an movable tidal volume up to a greatest of 750 ml. Tidal volume and number of breaths per miniature is set as per the default conditions. Future cycles of the gadget will incorporate a controllable motivation to close time proportion, a weight elude clock, an LCD screen, and an alert to point over-pressurization of the framework. Through this model, the procedure of computerized Ambu pack compression is demonstrated to be a practical choice to realize low-cost, low-power portable.

Balamurugan C.R., Kasturi A., Malathi E. Dharanidhar S., Hariharan D., Kishore B.V., Venkatesh T., (Plan of Ventilator Utilizing Arduino for Covid Widespread) (01 April 2021).[1] This ventilator is made with thrust component in each breath. This ventilator is very cheap and reasonable. The whole framework is controlled with Arduino. If the oxygen level is the buzzer rings. Flip may be a exchanging and variable pot to check the breath length and BPM level of patients. Leonardo Achoo, Alessandro N. Vargas, Gisela Pujol–Vázquez, (Low-Cost, Open-Source Mechanical Ventilators with Aspiratory Checking for COVID-19 Patients) (12 September 2020). This article appears the development of low-cost, open-source mechanical ventilators.

2.2 Finding from the Literature

Analyse Existing Ventilator Frameworks: Assess the existing non-invasive ventilator frameworks accessible on the advertise to distinguish openings for fetched lessening and advancement in plan. Explore for investigate considers, item details, and client surveys to understand the qualities, confinements, and crevices within the current designs.

Safety Highlights and Guidelines: This may include data on weight detecting, caution frameworks, spill discovery, and other security contemplations. Distinguish any crevices within the existing writing with respect to security highlights and decide how they can be joined into your design.

Performance and unwavering quality: There may be a require for more thinks about assessing the execution and unwavering quality of convenient ventilators in different clinical settings. This might include surveying variables such as oxygenation, ventilation adequacy, persistent consolation, battery life, and strength.

Human components and ease of use: Inquire about on the human components and convenience of convenient ventilators is vital to guarantee that these gadgets are user-friendly, natural, and fitting for diverse client bunches, counting healthcare experts and caregivers.

Safety and alerts: Encourage investigate is required to upgrade the security highlights of versatile ventilators. This incorporates exploring alert frameworks, wrong caution rates, and

alert weakness among healthcare experts. Furthermore, ponders tending to potential dangers related with versatile ventilator utilize, such as circuit disconnects, aviation route complications, or contamination control, might offer assistance progress security protocols.

Long-term ventilation and domestic care: The writing hole may exist within the zone of long-term ventilation and domestic care settings. Understanding the challenges and results related with long-term versatile ventilation, counting issues related to understanding administration, caregiver preparing, and bolster, can offer assistance direct the improvement of fitting gadgets and care strategies.

Cost-effectiveness and resource-limited settings: Investigating the cost-effectiveness of versatile ventilators, particularly in resource-limited settings, is basic to guarantee impartial get to life-saving respiratory bolster. Inquire about cantering on reasonableness, upkeep necessities, and versatility to changing healthcare frameworks can give important insights.

Paediatric contemplations: There may be a need of inquire about particularly tending to versatile ventilators for paediatric patients. Encourage thinks about assessing gadget execution, security, and client contemplations particular to the paediatric populace are essential to meet their one-of-a-kind respiratory back requirements.

2.3 Objective

To design and fabricate low cost portable and efficient Big Valve mask Ventilator using Microcontroller.

Considering the following points while designing—

- Analysis of existing non-invasive ventilator frameworks on the advertise to recognize openings for fetched decrease and enhancement in plan.
- Design the ventilator to be convenient and lightweight, with a battery-powered choice for utilize in crisis circumstances or low-resource settings.
- Incorporate security highlights to anticipate persistent damage or inconvenience, such as weight sensors and cautions for intemperate aviation route weight or leaks.

3.1 Methodology of the project

Mechanical ventilation, helped ventilation or discontinuous obligatory ventilation (IMV), is the restorative term for employing a machine called a ventilator to completely or in part give counterfeit ventilation. Mechanical ventilation makes a difference move discuss into and out of the lungs, with the most objective of making a difference the conveyance of oxygen and expulsion of carbon dioxide. The technique of extend gives us the desired knowledge around ventilator operation by clearing us approximately on its major component which are there on which the ventilator is based upon and there required working. The association of each person component with other component has been controlled in strategy of extend. Ventilator is based on non-invasive operation so it major thought may be caught on of by the technique figure spoken to of below.

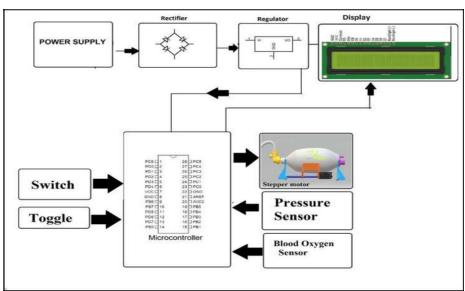


Fig. 3.1 Block Diagram of Ventilator

3.1.1 Power Supply

It alludes to a gadget or framework that gives electrical vitality or control to other gadgets or frameworks. It changes over input electrical vitality from a control source into a shape reasonable for utilize by the gadgets it is providing control to microcontroller. The control supply prerequisites for a device are regularly indicated by the producer within the documentation or client manual. This data includes the specified voltage, current, and now and then particular control supply guidelines that have to be met for appropriate operation and

safety. It is imperative to coordinate the control supply given to an item with the required prerequisites to avoid potential harm to the item or security risks. On the off chance that uncertain almost the fitting control supply for a particular item, it is prescribed allude to the manufacturer's rules or look for help from a qualified professional.

3.1.2 Rectifier

A rectifier is an electronic gadget or circuit that changes over substituting current (AC) into coordinate current (DC). It is utilized to amend or alter the extremity of the input voltage waveform, permitting current to stream in as it were one direction. Rectifiers are commonly found in control supplies, battery chargers, and numerous other applications where DC control is required. They are regularly built utilizing diodes, which are electronic components that permit current to stream in one heading whereas blocking it within the inverse direction.

3.1.3 Regulator

It alludes to a gadget or circuit that controls and keeps up a particular yield parameter, such as voltage or current, inside a craved run in spite of varieties in input conditions. Regulators are commonly utilized to guarantee steady and controlled control supply to electronic gadgets, ensuring them from voltage changes and giving steady working conditions. They play a critical role in keeping up the required execution and reliability of various electrical and electronic systems.

3.1.4 Display

A show may be a gadget or framework that presents visual data or pictures to clients. It is utilized to communicate visual substance and encourage the communication of data in different forms. Displays can take numerous diverse shapes, extending from little screens on handheld gadgets to expansive screens utilized in TV's or advanced signage. They utilize innovations that change over electronic signals into unmistakable pictures or content, permitting clients to interact with and decipher the displayed information.

3.1.5 Stepper Motor

A stepper engine, too known as step engine or venturing engine, could be a brushless DC electric engine that partitions a full turn into a number of break even with steps. The motor's position can be commanded to move and hold at one of these steps without any position sensor for feedback (an open-loop controller), as long as the engine is accurately measured to the application in regard to torque and speed.

3.1.6 Pressure Sensor

A Pressure sensor may be a flexible gadget utilized for measuring the pressure of gasses or fluids. Pressure could be a degree of the drive required to stand up to the extension of a liquid and is commonly communicated as constrain per unit region. Acting as a transducer, a Pressure sensor changes over the connected pressure into an electrical flag. These sensors play a vital part in controlling and checking a wide extend of applications over different businesses. Weight sensors can be classified based on the weight run they can degree, the temperature extend they can work in, and the particular sort of pressure they are planned to degree. Whereas diverse names may be utilized to depict pressure sensors based on their work, they regularly depend on the same underlying technology.

3.1.7 Blood Oxygen Sensor

A beat oximeter could be a restorative gadget that in a roundabout way screens the oxygen immersion of a patient's blood (as restricted to measuring oxygen immersion specifically through a blood test) and changes in blood volume within the skin, creating a photoplethysmogram that will be encourage handled into other estimations. The beat oximeter may be consolidated into a multiparameter understanding screen. Most screens moreover show the beat rate. Convenient, battery-operated beat oximeters are too accessible for transport or domestic blood-oxygen monitoring.

3.2 0th Level Square Diagram

The high(0th) level piece graph of the ventilator framework outlines the fundamental inputs and yields. Inputs incorporate the patient's biometrics, quiet settings, discuss supply, and a charger. Exact estimation of the patient's biometrics is significant for giving fitting criticism to the ventilator, empowering it to alter and convey the specified improved discuss. The understanding settings permit for customization of the ventilator's parameters, such as altering the stream rate.

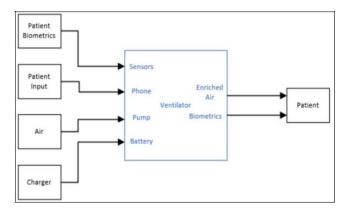


Fig. 3.2 0th Level Square Diagram

The discuss supply input is utilized to produce the fundamental wind current, which is at that point improved with oxygen to make the specified enhanced discuss for the patient's respiratory needs. The charger input guarantees that the ventilator's battery remains charged, encouraging its movability. Yields contain the improved discuss and the measured biometrics. The enriched discuss comprises of sticky, pressurized, and oxygen-enriched discuss that's conveyed to the quiet. It is basic to meet the specific conditions required to meet the patient's respiratory needs precisely. The measured biometrics got to be effectively available and clearly displayed for the patient's observing and evaluation.

3.3 Circuit Graph of proposed System

Circuit graph appears of the step-by-step association and operation of non-invasive proposed ventilator appearing its association by giving it control supply to Mosfet. The rectifier changes over the ac supply into dc and after that sends it to controller which control the voltage flag agreeing to require making pass through PWM and at that point to dc engine which makes the pulley move and the coupler joined to the pulley moreover moves causing compression and development of ambu bag. Accurate estimation of the patient's biometrics is vital for giving fitting criticism to the ventilator, empowering it to alter and provide the desired enhanced discuss. The quiet settings permit for customization of the ventilator's parameters, such as altering the stream rate. The discuss supply input is utilized to produce the fundamental wind stream, which is at that point enhanced with oxygen to form the required improved discuss for the patient's respiratory needs. The charger input guarantees that the ventilator's battery remains charged, encouraging its transportability. Yields contain the enhanced discuss and the measured biometrics.

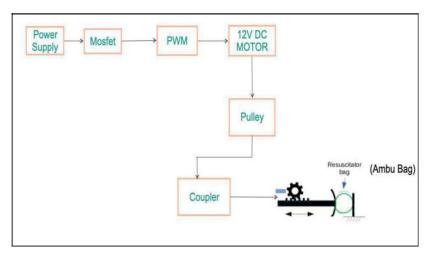


Fig. 3.3 Circuit Diagram of Proposed System

3.4 Parameters

3.4.1 Arduino Uno

The Arduino Uno (as appeared in figure 3) may be a microcontroller based on the ATmega328 chip. It offers 14 advanced I/O pins, out of which 6 can be utilized as PWM yields. Also, it incorporates 6 analog inputs, a 16MHz precious stone oscillator, a control jack, a USB association, an ICSP header, and a reset button. The board can be fueled through a USB cable, an AC-to-DC connector, or a battery. Whereas it can handle input voltages between 7 and 20V, its working voltage is 5V. Programming the Arduino Uno can be done utilizing the Arduino IDE, which is an open-source software tool.

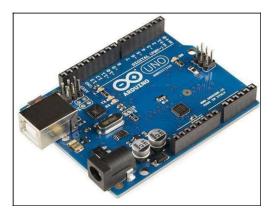


Fig. 3.4 Arduino Uno

3.4.2 Pressure Sensor

A Pressure sensor (as appeared in figure 3.5) could be a flexible gadget utilized for measuring the of gasses or fluids. Pressure could be a degree of the drive required to stand up to the extension of a liquid and is commonly communicated as drive per unit zone. Acting as a transducer, a pressure sensor changes over the connected pressure into an electrical flag. These sensors play a vital part in controlling and checking a wide extend of applications over different businesses. pressure sensors can be classified based on the Pressure run they can degree, the temperature run they can work in, and the particular sort of pressure they are outlined to degree. Whereas diverse names may be utilized to portray pressure sensors based on their work, they regularly depend on the same fundamental innovation. Here are a few key viewpoints and applications of pressure sensors within the biomedical field:

1. Sorts of pressure Sensors: There are distinctive sorts of pressure sensors utilized in biomedical gadgets, including:

- **1.1 Strain Gage Sensors:** These sensors utilize a strain-sensitive component, such as a adaptable stomach or film, that misshapes beneath weight, causing a alter in electrical resistance or capacitance.
- **1.2. Piezoresistive Sensors:** These sensors utilize the piezoresistive impact, where the electrical resistance of certain materials changes in reaction to connected weight. They are commonly made of silicon and are exceedingly sensitive.
- **1.3. Capacitive Sensors:** Capacitive weight sensors depend on the alter in capacitance between two conductive plates when weight is connected. They regularly utilize a adaptable stomach as one of the plates.
- **1.4 Optical Sensors:** Optical weight sensors degree weight by recognizing changes in light transmission or reflection caused by pressure-induced deformations.
- **2. Applications in Biomedical Gadgets:** Weight sensors find various applications within the biomedical field, including--
- **2.1Blood Pressure Observing:** Pressure sensors are utilized in blood weight screens to degree and screen blood vessel blood pressure. They can be consolidated into sleeves or obtrusive catheters.
- **2.2. Respiration Monitoring:** Pressure sensors are utilized in respiratory gadgets to screen wind current, aviation route pressure, and lung work. They can be coordinates into ventilators, CPAP machines, or respiratory masks.
- **2.3. Intracranial Pressure Checking:** Pressure sensors are utilized to degree and screen intracranial weight (ICP) in patients with traumatic brain wounds or neurological conditions. They are regularly utilized in intrusive gadgets embedded inside the skull.
- **2.4. Pressure Ulcer Avoidance:** Pressure sensors can be utilized in specialized sleeping pads, pads, and back surfaces to screen and oversee pressure dissemination, making a difference avoid pressure ulcers in out of commission or immobilized patients.



Fig. 3.5 Pressure sensor

3.4.3 16x4 LCD Module

LCD Module (as appeared in figure 3.6), utilizes a Fluid Precious stone Show (LCD) innovation. It is an alphanumeric show broadly utilized in different areas and applications. This module is profoundly fundamental and commonly coordinates into gadgets and circuits. Each character shown on the LCD is spoken to by a 5x7 pixel network organize. The advanced show has the capability to exhibit 224 distinctive characters and images in two modes: 4-bit and 8-bit. The module comprises of 16 pins and works inside the voltage run of 4.7 V to 5.3 V. Shows can take numerous distinctive shapes, extending from little screens on handheld gadgets to expansive screens utilized in TVs or advanced signage. They utilize innovations that change over electronic signals into obvious pictures or content, permitting clients to associated with and decipher the displayed information.



Fig. 3.6 16x4 LCD Display

3.4.4 Servo Motor

A servo engine (delineated in figure 3.7), may be a exceedingly exact engine competent of turning with uncommon precision. Regularly, it comprises a control circuit that gives criticism on the current position of the engine shaft, empowering exact revolution. When we got to turn a protest to particular points or separations, a servo engine is utilized. It comprises of a basic engine joined inside a servo component. On the off chance that the engine is fuelled by a DC control supply, it is alluded to as a DC servo engine, whereas an AC-powered engine is called an AC servo engine. In this instructional exercise, we are going centre exclusively on the working of DC servo motors.



Fig. 3.7 Servo Motor

3.4.5 Pulse oximeter sensor

The Pulse oximeter (as appeared in figure 3.8), a therapeutic device that utilizes a light source and two sensors to survey the oxygen immersion level within the blood. By measuring the color of oxygenated and deoxygenated blood, the sensors identify varieties in transmitted light through the tissue. Oxygenated blood shows up as a brighter shade of ruddy compared to deoxygenated blood. By analysing the inconsistency between these estimations, the beat oximeter precisely decides the rate of oxygen saturation.

The pulse oximeter utilizes observational calibration bends, which have been created based on ponders involving healthy volunteers, to decide the SpO2 (oxygen immersion rate). The estimation of the fractional weight of oxygen broken down within the plasma is known as the PaO2. The relationship between SpO2 and PaO2 is spoken to by the oxygen separation bend. Within the typical extend, an SpO2 more noteworthy than 95% compares to a PaO2 of 80 to 100 mm Hg. Alternately, a PaO2 of 60 mm Hg or lower compares to an SpO2 of less than 90% agreeing to the separation bend. It's vital to note that changes in temperature and pH can impact this relationship. Alkalosis (expanded pH) or hypothermia (diminished temperature) shifts the bend to the cleared out, coming about in more tightly authoritative of oxygen to haemoglobin and deferring its discharge to tissues. Then again, acidosis (moo pH) and fever move the bend to the correct, causing a diminish in haemoglobin's partiality for oxygen and encouraging its discharge to the tissues.



Fig. 3.8 Pulse oximeter sensor

3.4.6 Controller

Control Plan: This wind turbine gives solid waves volume using the help-control mode (AC). Within the understanding, the administrator chooses the worthy wave volume, more often than not 6-8 mL / kg of appropriate body weight and moo respiratory rate. The beauty of the AC mode is that the quiet contains a guaranteed minute ventilation for worthy gas trade of the get

together physiological necessities. What's more awful in case the quiet includes a quick breathing or tachypnoeic, respiratory alkalosis pay happen to make strides and for those with obstructive impact, pneumonic malady, shortness of breath might happen, increment intrathoracic weight with intrathoracic weight an obnoxious hemodynamic and Gas Trade Comes about. These issues in any case, are ordinarily tended to with a diminishment of breathing rate and unwinding where required. The AC mode, one of the foremost commonly utilized ventilation frameworks, is satisfactory to handle most respiratory disappointment conditions in clinics. This discuss machine knows utilized for intubated patients with endotracheal tube anybody who will get illegal mechanical cooling employing a cover frequently utilized for the arrangement of ceaseless discuss flow.

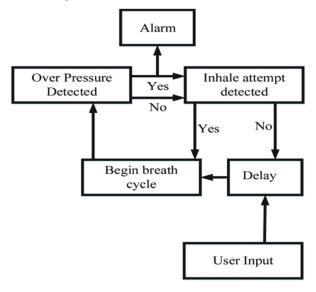


Fig. 3.9 Block Diagram of Controller

Controller: The microcontroller board is chosen to power our framework from the Arduino Demilune rack. To realize user-defined execution microcontroller works in a basic way control circle. The control circle is caused inside clock set for user put, and advancements side begun at the starting of the circle. When the proper sum of water come to, at that point The actuator returns the cam to the camera, the initial position and hold until the another wind. The circle takes within the incidental breath once more. At whatever point a circle is broken by a breathless understanding endeavour (feel weight sensation), a quick respirator brings discuss, circle and reset clock. This chart appears control circle ventilator.

Motor: Greatest 1.5 Nm of torque was mugging required volume conveyance. The PK5I DC adapt engine has 2.8 Nm steady table chosen for case Inspite of the moo torque rate measured

within the test, we found that the motor did not effectively give adequate torque to drive the cam whereas gradually breathing cycle levels allocated to other patients

While a bigger engine will have to be fulfil superior to appropriately control the speed, this car worked in a worthy way It was alluring with an working speed within the required extend of 50-70 per miniature and its adapt consumption proportion of 51:1.

Motor driver: It has two H-Bridges locales. On inverse sides these two H-Bridges coordinate through engine, depends upon set of switches in rectify circuits is empowering. PWM stick demonstrates the speed of the car. Battery conveys Control specifically, so that as it were battery capacity and current restrain chip. We have chosen the solarbotic car driver, which is able of moving 5 amp of current in given two circuits. Car table PK5 I lt is right now rated at 5.20 amps which suggests that the driver of the car will be competent to handle framework determinations properly.

User Interface: There are three client inputs (bpm, wave volume, and 1: E proportion) set by three potentiometer terminals. Future gadget times included will be the expansion of a Driven show to show discuss weight level and input settings as well battery control status.

Safety Highlights: Discuss weight is considered by weight sensor associated to the sensor output in BVM for guaranteeing that the persistent isn't hurt. On the off chance that the weight as well tall the same weight sensor as the weight sensor utilized by the begin of making a difference alert triggers control which cautions the specialist care for the quiet. As an elective to security avoid intemperate misrepresentation, future calculations solidify the weight help valve.

3.4.7 Big valve mask

A sack valve veil and known as Ambu Pack or manual resuscitator, could be a versatile gadget that's as often as possible utilized to manage positive weight ventilation to patients who are encountering lacking or truant breathing.

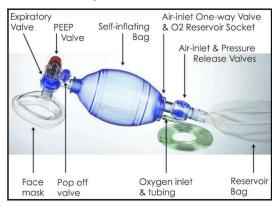


Fig. 3.10 Big valve mask

This basic procedure for overseeing the aviation route empowers the arrangement of oxygenation and ventilation to patients until a more lasting aviation route arrangement can be built up. It is especially profitable in circumstances where alternatives such as endotracheal intubation or other conclusive aviation route control strategies are not feasible.

3.4.8 MOSFET

MOSFETs, brief for Metal Oxide Silicon Field Impact Transistors (as delineated in Figure 3.11), are electronic components utilized for voltage intensification and exchanging in circuits. These gadgets have three terminals and work based on voltage control. Charge carriers enter the channel through the source terminal and exit through the deplete terminal. The width of the channel is controlled by the voltage connected to the door anode, situated between the source and the deplete. A lean layer of metal oxide acts as cover between the door and the channel. The MOS capacity show within the gadget plays a basic part in its by and large usefulness. Here are a few key viewpoints and characteristics of MOSFETs:

- 1. Structure: A MOSFET comprises of a semiconductor substrate, ordinarily made of silicon, with a lean layer of protection fabric (ordinarily silicon dioxide) known as the door oxide. On best of the door oxide, a metal or intensely doped polysilicon layer shapes the entryway anode. The source and deplete districts are doped regions within the substrate on either side of the gate.
- **2. Modes of Operation:** MOSFETs work in three distinctive modes:
 - ➤ Cut-off: When the voltage connected to the door is underneath the limit voltage, the MOSFET is within the cut-off mode, and the channel between the source and deplete is successfully non-conductive.
 - ➤ Immersion: When the voltage connected to the door surpasses the edge voltage, the MOSFET enters the immersion mode. In this mode, the channel is completely conductive, permitting current to stream between the source and drain.
 - > Triode (Direct) Locale: In between cut-off and immersion, the MOSFET works within the triode locale, where the conductivity of the channel is in part controlled by the door voltage.
- **3. Improvement and Exhaustion MOSFETs:** MOSFETs can be encourage classified into enhancement-mode and depletion-mode devices:

- ➤ Enhancement-Mode MOSFETs (E-MOSFETs): These require a positive entryway voltage to form a conductive channel between the source and deplete. Without the entryway voltage, the channel is non-conductive.
- ➤ Depletion-Mode MOSFETs (D-MOSFETs): These have a conductive channel by default and require a negative gate voltage to diminish or "drain" the conductivity of the channel.
- **4. Sorts of MOSFETs:** MOSFETs come totally different varieties, including:
- ➤ N-Channel MOSFETs: These have an n-type channel, and the larger part carriers are electrons.
 - ➤ P-Channel MOSFETs: These have a p-type channel, and the lion's share carriers are holes.
 - ➤ Complementary MOS (CMOS): CMOS innovation combines both n-channel and p-channel MOSFETs on the same coordinates circuit, empowering moo control utilization and upgraded circuit performance.
- **5. Applications:** MOSFETs are broadly utilized in different electronic applications, including:
 - > Exchanging circuits: MOSFETs can effectively control the stream of current in electronic switches, giving high-speed exchanging and moo control dissipation.
 - ➤ Enhancement: MOSFETs can be utilized as enhancers to intensify frail signals in sound, radio recurrence (RF), and other applications.
 - ➤ Control Gadgets: MOSFETs are utilized in control electronic circuits, such as engine drives, control supplies, and inverters, due to their tall voltage and current dealing with capabilities.
 - Computerized Coordinates Circuits: CMOS innovation based on MOSFETs is broadly utilized in advanced coordinates circuits, counting chip, memory chips, and other advanced rationale circuits.

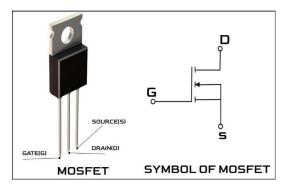


Fig. 3.11 MOSFET

MOSFETs are crucial electronic components that offer focal points such as tall exchanging speed, moo control utilization, and great control over current stream. They have revolutionized the field of gadgets and play a vital part in different applications over distinctive industries.

3.5 Working of Ventilator

The expansion rectifier is utilized to change over substituting current (AC) into throbbing coordinate current (DC). Capacitors act as channels, encouraging the utilize of capacitors for smoothing. A transformer is utilized to supply a settled yield voltage of 5V DC, which is the desired voltage for both the Arduino and the LCD show. Arduino frameworks require three essential prerequisites: a control supply, reset circuit, and oscillator unit. To address these

necessities and create dependable however reasonable DIY ventilators for widespread help, we utilize Arduino components. Our ventilator plan consolidates a silicon ventilator sack driven by DC engines with a dual-sided thrust instrument for compressing the sack. We join a switch for control and a variable potentiometer to direct the breath length and alter the breaths per diminutive (BPM) esteem for the understanding. Our framework consolidates a blood oxygen sensor and a touchy weight sensor to screen the basic imperative signs of the understanding, which are shown on a compact screen. Furthermore, an crisis alert is coordinates into the framework to supply an caution within the occasion of any abnormalities. The complete framework works utilizing Arduino controllers to realize the required results and help patients amid the COVID pandemic and other crisis situations.

Compression Mechanism

The most articulated ways to utilize BVM to do that mirror the minute of the hand that was within the pack built. This requires the utilize of a line working modes (eg pinion and lead screw or rack) which in spite of the fact that simple to that utilize, require straight bears and more space. There were other ways of abuse accessible to require advantage of the round and hollow condition of BVM. Whoso as BVMs are outlined concurring to the labour, their outside is squeezed faces are made of materials with tall differentiate to keep the touch of the hand smooth. This expels the belt fixing alternative wrapped in a pack as an invitation. Maintaining a strategic distance from issue related with stature face-to-face struggle, two major immersion candidates the execution was cam and chain weight. This kind of choices utilize skipping contact with the wallet is ideally smooth, to kill misfortune due to collisions between the actuator and the bag.

4.1 Servo motor

The servo engine utilized in a low-cost convenient ventilator is pivotal for guaranteeing exact and dependable control of the ventilation framework. Here are a few key angles to consider when assessing the specialized execution of the servo motor:

- **4.1.1. Torque and Speed:** The servo engine ought to give adequate torque to drive the mechanical components of the ventilator, such as the discuss compressor or valves, with the specified constrain. It ought to offer exact speed control to alter ventilation parameters precisely. Assess the torque-speed characteristics of the servo engine to guarantee it meets the requests of the ventilator's operation.
- **4.1.2. Exactness and Situating:** The servo engine ought to have tall positional exactness to empower exact control of the mechanical components. Usually critical for accomplishing exact tidal volume, weight, and stream control within the ventilation framework. Assess the servo motor's situating capabilities, considering parameters such as determination, repeatability, and reaction time.
- **4.1.3.** Control and Input: The servo engine ought to back closed-loop control, which includes criticism instruments to guarantee precise situating and torque control. Assess the compatibility of the servo engine with the ventilator's control framework and its capacity to get and react to control signals precisely. Consider the sort of criticism utilized, such as encoder or resolver input, to upgrade the motor's execution and control accuracy.
- **4.1.4. Control Effectiveness:** Assess the control effectiveness of the servo engine, as a low-cost convenient ventilator would likely have restricted control supply capabilities. The engine ought to work effectively to play down control utilization and maximize battery life. Consider components such as the motor's control rating, effectiveness at diverse loads, and energy-saving features.

4.2 SPo2 and BPM

When assessing the specialized execution of SPO2 (blood oxygen immersion) and BPM (beats per diminutive) estimations in a low-cost versatile ventilator, the taking after perspectives ought to be considered:

4.2.1 Precision and Solidness: Assess the exactness and solidness of the SPO2 and BPM estimations over time. Conduct rehashed estimations on the same person or over a gather of

people to evaluate the consistency of the readings. Display information on changeability, repeatability, and long-term steadiness to guarantee the reliability of the measurements.

- **4.2.2. Execution in Numerous Conditions:** Test the execution of the SPO2 and BPM estimations beneath different conditions which will affect accuracy, such as changes in surrounding light, understanding development, or moo perfusion. Evaluate the device's capacity to supply precise readings in challenging circumstances commonly experienced in clinical settings. Test the performance of the SPO2 and BPM measurements under various conditions that may affect accuracy, such as changes in ambient light, patient movement, or low perfusion. Assess the device's ability to provide accurate readings in challenging situations commonly encountered in clinical settings
- **4.2.3.** Comparison to Standard Gadgets: Compare the estimations gotten from the low-cost convenient ventilator to those gotten from standard therapeutic gadgets or reference gadgets broadly utilized in healthcare settings. Show information on the understanding or disparity between the estimations, utilizing measurable strategies such as Bland-Altman investigation or relationship coefficients.

Compare the measurements obtained from the low-cost portable ventilator to those obtained from standard medical devices or reference devices widely used in healthcare settings. Present data on the agreement or discrepancy between the measurements, using statistical methods such as Bland-Altman analysis or correlation coefficients.

4.2.4. Calibration and Calibration Soundness: Examine the calibration prepare utilized for the SPO2 and BPM estimations within the convenient ventilator. Depict how the gadget is calibrated at first and survey the steadiness of the calibration over time. Give data on the recurrence of calibration checks or any calibration components built into the device. It is critical to supply nitty gritty strategies, information investigation, and important factual tests to bolster the assessment of SPO2 and BPM estimations within the low-cost convenient ventilator.

Discuss the calibration process used for the SPO2 and BPM measurements in the portable ventilator. Describe how the device is calibrated initially and assess the stability of the calibration over time. Provide information on the frequency of calibration checks or any calibration mechanisms built into the device.

Chapter 5

Conclusion

5.1 Conclusion

In conclusion, low-cost versatile ventilators display a promising arrangement to address healthcare challenges and move forward get to respiratory back, especially in resource-limited ranges and different healthcare settings. These gadgets offer a few focal points that make them appropriate for arrangement in different scenarios, counting reasonableness, movability, adaptability, ease of utilize, and battery-powered operation.

The reasonableness of low-cost convenient ventilators makes them open to healthcare offices and patients, guaranteeing broader accessibility of respiratory bolster. Their compact and lightweight plan empowers simple transport and sending in different settings, such as domestic healthcare, ambulances, country clinics, and inaccessible regions. The flexibility and user-friendly nature of these gadgets permit healthcare experts with diverse levels of preparing to successfully work them and tailor ventilation to person persistent needs.

Moreover, the battery-powered operation of versatile ventilators guarantees nonstop respiratory bolster amid control blackouts or in settings with restricted get to to power, including to their flexibility. These gadgets too give upgraded portability and freedom for patients, permitting them to lock in in day-by-day exercises and take part in social intelligent whereas accepting fundamental ventilation.

Low-cost versatile ventilators have the potential to decrease hospitalization and healthcare costs by advertising viable respiratory bolster exterior of conventional clinic settings. They too encourage the integration of inaccessible checking and telemedicine advances, empowering healthcare suppliers to remotely track and oversee patients' respiratory status, improving persistent care and lessening the require for visit healing centre visits.

Focusing on the advancement, plan, or assessment of a low-cost convenient ventilator can contribute essentially to the field of biomedical designing and healthcare. By recognizing the preferences highlighted over and emphasizing the potential effect of such a gadget, the venture report can illustrate the noteworthiness and significance of the investigate conducted.

Furthermore, it is fundamental to highlight the significance of tending to security and execution measures within the improvement and execution of low-cost convenient ventilators. This guarantees the gadgets are dependable, proficient, and meet the particular needs of patients and clinical environments.

By emphasizing the potential of low-cost versatile ventilators to move forward get to to respiratory back, improve persistent results, and contribute to healthcare conveyance, the conclusion of the venture report grandstands the noteworthiness of the investigate and its potential effect on healthcare frameworks and understanding care.

A useful model has been created, competent of working on a test lung. The model offers user-controlled settings for breath rate and tidal volume. It joins help control usefulness and incorporates an over-pressure alert for security. In spite of its progressed highlights, the model has moo control necessities and can run for 3.5 hours on a single battery charge, indeed at its most demanding setting. Compactness could be a key viewpoint, with the model weighing 3Kg It is outlined with a helpful handle and user-friendly hooks. Furthermore, the model can give clear settings and status data on a computer screen.

Future improvement of this proof-of-concept is underway, with arranged emphases pointed at consolidating enhancements based on the comes about of model testing. One outstanding upgrade will be the incorporation of a movable inspiratory to expiratory proportion, which was not accessible within the current model due to confinements postured by its engine power.

Our inquire about will centre on surveying the effect of engine changes on fetched, weight, and battery life. Moreover, we'll improve the model by consolidating add-on highlights such as a PEEP valve, mugginess exchanger, and blow-off valve. Since commercial add-ons are promptly accessible for BVM infrastructure, we will effectively coordinate these components into the plan. To play down dead space, we'll investigate choices like utilizing Laerdal® brand BVM with valves situated at the understanding conclusion of the tubing. In afterward cycles, we point to realize independence from Laerdal by fabricating our possess packs or outsourcing their generation. The plan will be altered for infusion moulding, pointing for a mass-produced adaptation that can be delivered at a fetched underneath \$200. We'll centre on minimizing weight and amplifying battery life, additionally consider the advancement of a paediatric form. Ideal cam arm shape will be decided to guarantee effective rolling contact. The consideration of an LCD screen and modified cautions for control misfortune, breathing circuit astuteness, and moo battery life will improve usefulness. Broad repeatability testing will be conducted to guarantee the ventilator meets required guidelines, and showcase the item in like manner by testing it on a lung model. The plan will be adjusted for infusion moulding, and contemplations will be made for creating a paediatric adaptation. The consideration of an LCD screen and modified cautions will improve usefulness and guarantee security. Repeatability testing will be conducted to meet required standards.

In conclusion, the venture centres on the improvement of a proficient, versatile, and costeffective ventilator model. The arranged emphases and advancements point to improve its usefulness, security, and attractiveness. The extend appears potential for tending to the require for reasonable and open ventilators, especially in crisis or low-resource settings.

5.2 Future Scope

The future scope of low-cost convenient ventilators is promising and holds colossal potential for progressing healthcare, especially in resource-limited ranges and challenging situations. These gadgets have the capacity to convert healthcare conveyance by tending to basic needs and extending get to to respiratory back. Amid times of emergency, our venture can serve as a vital first-aid gadget. For illustration, in circumstances where an person encounters a respiratory issue, quick transportation to a clinic may be vital. Whether in an emergency vehicle or at the location of an mishap, our compact and proficient ventilator can give life-saving respiratory bolster. Besides, due to its reasonable taken a toll, it is available to people from all socio-economic foundations. Moreover, we point to supplant the weight sensor with a more exact BP sensor and coordinated a camera for real-time communication with healthcare experts, subsequently moving forward farther therapeutic help whereas on the move.

Low-cost versatile ventilators hold critical potential for future applications, especially in response to recent occasions just like the COVID-19 widespread that emphasized the significance of reasonable and promptly accessible therapeutic gear. Here are a few zones where low-cost convenient ventilators can be sent within the future:

- 1. Availability and Reasonableness: One of the essential points of interest of low-cost versatile ventilators is their reasonableness, making them open to a broader extend of healthcare facilities and patients. Within the future, as progressions in innovation and fabricating forms proceed, the taken a toll of these gadgets is likely to diminish advance. This will improve their accessibility and empower healthcare suppliers in resource-limited settings to get to life-saving respiratory bolster without noteworthy budgetary burden.
- 2.Telemedicine and Inaccessible Checking Integration: With the increasing adoption of telemedicine and farther persistent checking, long haul scope of low-cost versatile ventilators lies in their consistent integration with these innovations. Consolidating network highlights into these gadgets would empower farther observing of patients, real-time information transmission, and inaccessible alterations of ventilator settings by healthcare professionals. This integration can improve quiet care, empower opportune mediations, and encourage inaccessible meeting and support.

- **3. Miniaturization and Compactness:** As innovation progresses, end of the of low-cost versatile ventilators lies in their miniaturization and made strides transportability. Littler and lighter gadgets will be less demanding to transport, encouraging their arrangement in different settings, counting ambulances, inaccessible clinics, and domestic healthcare. Improved transportability will increment their flexibility and empower healthcare suppliers to provide respiratory bolster wherever it is needed.
- **4. Vitality Productivity and Control Alternatives:** Low-cost versatile ventilators can advantage from progressed vitality productivity, permitting for expanded battery life and diminished control utilization. Future improvements may incorporate the utilize of progressed battery innovations, such as rechargeable lithium-ion batteries or elective control alternatives, such as sun-based boards or active vitality collecting, to guarantee ceaseless operation indeed in resource-constrained situations. Energy-efficient plans will improve the independence and unwavering quality of convenient ventilators.
- **5.Brilliantly Calculations and Mechanization:** Long-term scope of low-cost versatile ventilators includes the consolidation of shrewdly calculations and robotization highlights. Progressed calculations can optimize ventilation parameters based on patient-specific information, empowering personalized and versatile respiratory bolster. Moreover, robotization highlights can help healthcare suppliers in setting suitable ventilation modes and optimizing ventilator settings, lessening the burden of manual alterations and guaranteeing effective and precise treatment.
- **6.** Upgraded Persistent Consolation and Safety: Future low-cost versatile ventilators will likely centre on progressing understanding consolation and security. This could be accomplished through the advancement of inventive interfacing, such as cover plans that decrease weight focuses and minimize skin harm. Improved security highlights, counting moved forward alert frameworks, self-diagnostic capabilities, and built-in fail-safes, will encourage upgrade the unwavering quality and security of these devices.
- **7. Artificial Intelligence and Machine Learning:** The integration of fake insights (AI) and machine learning (ML) procedures holds guarantee for end of the of low-cost versatile ventilators. AI and ML calculations can analyse endless amounts of persistent information, recognize designs, and anticipate understanding results. This may help healthcare suppliers in making educated choices, optimizing ventilator settings, and progressing quiet administration strategies.
- **8.** Customization and Versatility: Low-cost convenient ventilators of long-standing time may centre on customization and flexibility to meet differing understanding needs. This incorporates

pleasing a wide extend of quiet populaces, from paediatrics to geriatrics, and tending to distinctive respiratory conditions. Customizable ventilation modes, flexible interfacing, and versatile settings will empower healthcare suppliers to tailor treatment to person patients, guaranteeing ideal respiratory support.

5.3 Points of interest and uses

This extend presents a practical approach to address the challenges of the emergency and the COVID-19 widespread by creating an open-source ventilator plan utilizing disseminated fabricating. The paper gives a comprehensive clarification of the method included in creating low-cost, open-source mechanical ventilators for patients. In spite of the fact that this plan is still in its starting stages and requires encourage refinement, it has the potential to attract critical consideration. There's impressive scope for future upgrades to promote it to a clinical-grade hardware standard. This work serves as a important asset for both the progressing widespread circumstance and crisis scenarios, as well as for ordinary use in resource-constrained settings. Low-cost convenient ventilators are an imaginative restorative gadget outlined to help patients who require respiratory bolster but are incapable to breathe autonomously. These ventilators offer a run of benefits compared to customary models and have flexible applications in different healthcare scenarios.

5.3.1 Advantages of low-cost portable ventilators:

Low-cost convenient ventilators offer a few focal points that make them profitable in healthcare settings. Here are a few key advantages:

- 1. Reasonableness: One of the essential focal points of low-cost versatile ventilators is their reasonableness. These gadgets are outlined to be cost-effective, making them more available to healthcare offices and patients, particularly in resource-limited zones. The lower taken a toll can offer assistance overcome budgetary obstructions and guarantee broader accessibility of respiratory support.
- **2.Movability and Versatility:** Convenient ventilators are compact, lightweight, and outlined for simple transport. This movability permits healthcare suppliers to bring respiratory back specifically to patients in different settings, counting domestic healthcare, ambulances, country clinics, and inaccessible ranges. The capacity to move the gadget effectively guarantees that patients get imperative ventilation notwithstanding of their location.
- **3.** Adaptability and Flexibility: Low-cost versatile ventilators regularly come with distinctive ventilation modes and settings, giving healthcare experts with adaptability in fitting ventilation

to person understanding needs. These gadgets can be appropriate for a wide run of patients, from paediatric to grown-up populaces, and can oblige shifting respiratory conditions and treatment requirements.

- **4. Ease of Utilize:** Versatile ventilators are planned to be user-friendly and natural, empowering healthcare suppliers with diverse levels of preparing to function them viably. Streamlined interfacing, clear visual shows, and user-friendly controls contribute to ease of utilize, making these gadgets open to a broader extend of therapeutic experts and caregivers.
- **5. Battery-powered Operation:** Numerous low-cost convenient ventilators are prepared with rechargeable batteries or have the capacity to function on elective control sources such as car batteries. This highlight guarantees ceaseless ventilation amid control blackouts or in settings with constrained get to power, such as farther regions or disaster-stricken regions.
- **6. Upgraded Versatility for Patients:** Versatile ventilators engage patients with versatility and autonomy. These gadgets permit patients to move around, lock in in day-by-day exercises, and take part in social intuitive whereas getting the essential respiratory back. This versatility can progress persistent consolation, mental well-being, and by and large quality of life.
- **7.Diminishing Hospitalization and Healthcare Costs:** By giving compelling respiratory back exterior of conventional clinic settings, low-cost convenient ventilators have the potential to diminish the length of healing centre remains and readmissions. This could lead to noteworthy fetched reserve funds for both patients and healthcare frameworks by minimizing the require for delayed inpatient care.
- **8. Inaccessible Observing and Telemedicine Integration:** With headways in telemedicine and farther quiet observing, low-cost versatile ventilators can be coordinates with these advances. Inaccessible observing of ventilator settings, persistent information, and alerts can empower healthcare suppliers to track and oversee patients' respiratory status remotely, making strides understanding care, and lessening the require for visit healing centre visits.

These preferences highlight the potential effect of low-cost versatile ventilators in growing get to respiratory bolster, progressing persistent results, and upgrading healthcare conveyance in different settings. In any case, it is imperative to guarantee that these gadgets meet basic security and execution measures, and are suitably coordinated to the particular needs of patients and clinical environments.

5.3.2 Employments of Versatile Ventilators:

1. Respiratory Disarranges: Versatile ventilators are commonly utilized for patients with respiratory disarranges such as persistent obstructive aspiratory malady (COPD), asthma,

fibrosis, and neuromuscular maladies like amyotrophic horizontal sclerosis (ALS) or solid dystrophy. These conditions often require continuous ventilatory back to help with breathing. Portable ventilators are commonly used for patients with respiratory disorders such as chronic obstructive pulmonary disease (COPD), asthma, fibrosis, and neuromuscular diseases like amyotrophic lateral sclerosis (ALS) or muscular dystrophy. These conditions often require ongoing ventilatory support to assist with breathing.

- **2. Post-operative Care:** Convenient ventilators are utilized in post-operative care to supply transitory respiratory back for patients recuperating from surgeries. They offer assistance keep up legitimate oxygenation and ventilation whereas the persistent recoups their characteristic breathing function. Portable ventilators are utilized in post-operative care to provide temporary respiratory support for patients recovering from surgeries. They help maintain proper oxygenation and ventilation while the patient recovers their natural breathing function.
- **3.** Crisis Therapeutic Administrations: Convenient ventilators are basic in crisis therapeutic administrations (EMS) and emergency vehicle settings. They empower quick and effective conveyance of ventilatory back to patients encountering respiratory trouble or disappointment, guaranteeing stabilization and transportation to therapeutic facilities. Portable ventilators are essential in emergency medical services (EMS) and ambulance settings. They enable rapid and efficient delivery of ventilatory support to patients experiencing respiratory distress or failure, ensuring stabilization and transportation to medical facilities.

References

- 1. https://www.nhlbi.nih.gov/health-topics/ventilatorventilator-support Explains the need for and operation of ventilators.
- 2. History of Mechanical Ventilation. From Vesalius to Ventilator-induced Lung Injury. American Journal of Respiratory and Critical Care Medicine 2015: Volume 191, Issue 10 Explains the function of negative pressure ventilation in the past.
- 3. Peelite, CC BY-SA 4.0 https://creativecommons.org/licenses/by-sa/4.0, via Wikipedia Commons
- 4. The Mechanical Ventilator: Past, Present, and Future. Robert M Kacmarek. Respiratory Care August 2011, 56 (8) 1170-1180Provides the history of ventilators.
- 5. Ronald Bones/Picture Alliance Source for Figure 3
- 6. https://www.fda.gov/media/136437/download Provide FDA regulatory process.
- 7. https://craighospital.org/resources/mechanical-ventilation Definition of mechanical ventilation and when/why it's needed
- 8. Ventilator Showcase by Versatility (Seriously Care, Convenient), Sort (Grown-up, Newborn child), Mode (Volume, Weight, Combined), Interface (Obtrusive, Non-invasive), Conclusion Client (Healing center, Domestic Care, Mobile Care Center, EMS) Worldwide Figure to 2023.https://www.marketsandmarkets.com/Market-Reports/ventilators-market-
- 11018337.html Showcase report on ventilators depicted by their portability "Invacare Perfecto2 V Oxygen Concentrator 5-Liter w/O2 Sensor IRC5PO2V Perfecto 2V Oxygen Concentrator 5 Liter w/O2 Sensor Model V Lightweight 39 Pounds, 3 Year Warranty
- Each." Vitality Medical, <u>www.vitalitymedical.com/invacare-perfecto2-v-oxygen-concentrator-5-liter.html?network=g</u> Market-available portable ventilator example along with specifications
- 9. Mechanical Ventilator Market by Components (Devices and Services) Product Type, (Intensive Care Unit/Critical Care, Transport/Portable/Ambulatory, and Neonatal Care Ventilator), Mode (Non-invasive Ventilation and Invasive Ventilation), Age Group (Pediatric & Neonatal, Adult, and Geriatric), and End User (Hospital and Clinic, Home Care, Ambulatory Surgical Center, and Others): Global Opportunity Analysis and Industry Forecast, 2020-2027. https://www.alliedmarketresearch.com/mechanical-ventilators-market Statistics relating to the current mechanical ventilator market and its projected growth within the next decade.
- 10. Science Direct. "Healing Environment: A Review of the Impact of Physical Environmental Factors on Users" Huisman, E.R.C.M.; Morales E.; Hoof, J. van; Kort, H.S.M. 2012.

- https://www.sciencedirect.com/science/article/pii/S0360132312001758 Study on the efficacy of healing at home over healing in a hospital.
- 11. "FDA Clears First Portable Unified Respiratory System For Patients On A Ventilator." Medical Product Outsourcing, www.mpo-mag.com/contents/view_breaking-news/2017-04-12/fda-clears-first-portable-unified-respiratory-system-for-patients-on-a-ventilator/ Report on the first portable ventilator approved by the FDA
- 12. FCC. "Electronic Code of Federal Regulations (ECFR).", 2 Dec. 2020, www.ecfr.gov/cgi-bin/text-idx?SID=a73c5079fe7bd2fb55ce406fa95b3107. FCC regulatory guidelines for emi radiation to 3 meters when operating within ISM band
- 13. KWIPPED, Inc. "Ventilators: Rent, Finance Or Buy On KWIPPED." KWIPPED.com, www.kwipped.com/rentals/medical/ventilators/23. Data on the cost to rent/purchase a ventilator
- 14. "Pololu 5V, 2.5A Step-Down Voltage Regulator D24V22F5," Pololu Robotics & Electronics. [Online]. Available: https://www.pololu.com/product/2858/specs. [Accessed: 10-June-2021].
- 15. Texas Instruments, "MC3x063A 1.5-A Peak Boost/Buck/Inverting Switching Regulators," SLLS636N datasheet, Dec. 2004 [Revised Jan. 2015].
- 16, John Hopkins CRC. COVID-19 Dashboard. 2021;23.
- 17. Zhang J, Litvinova M, Wang W, et al. Evolving epidemiology and transmission dynamics of coronavirus disease 2019 outside Hubei province, China: a descriptive and modelling study. The Lancet Infectious Diseases. 2020. [PMC free article] [PubMed]
- 18. Ragab D, Salah Eldin H, Taeimah M, et al. The COVID-19 cytokine storm; what we know so far. Front Immunol. 2020;11:1446. doi: 10.3389/fimmu.2020.01446. [PMC free article] [PubMed] [CrossRef] [Google Scholar]
- 19. Gattinoni L, Coppola S, Cressoni M, et al. Covid-19 does not lead to a "typical" acute respiratory distress syndrome. Am J Respir Crit Care
- Med.2020;201(10):12991300.doi:10.1164/rccm.202003-0817LE. [PMC free article] [PubMed] [CrossRef] [Google Scholar]
- 20. Branson RD, Johannigman JA, Daugherty EL, et al. Surge capacity mechanical ventilation. Respir Care. 2008;53(1):78–90. [PubMed] [Google Scholar. Romić P, Nozić D, Surbatović Metal. Mechanical ventilation in patients with most severe forms of influenza AH1N1.VojnosanitPregl.2011;68(3):235240.doi:10.2298/vsp1103235r.PubMedPMID:215265 52;srp. [PubMed] [CrossRef] [Google Scholar]

- 21. Matthay MA, Aldrich JM, Gotts JE. Treatment for severe acute respiratory distress syndrome from COVID-19. Lancet Respir Med. 2020;8(5):433–434. doi: 10.1016/S2213-2600(20)30127-2. [PMC free article] [PubMed] [CrossRef] [Google Scholar]
- 22. Gattinoni L, Chiumello D, Caironi P, et al. COVID-19 pneumonia: different respiratory treatments for different phenotypes? : Springer; 2020. [PMC free article] [PubMed]
- 23. Yang X, Yu Y, Xu J, et al. Clinical course and outcomes of critically ill patients with SARS-CoV-2 pneumonia in Wuhan, China: a single-centered, retrospective, observational study. The Lancet Respiratory Medicine. 2020. [PMC free article] [PubMed]
- **25.**McWilliams D, Weblin J, Hodson J, et al. Rehabilitation Levels in COVID-19 Patients Admitted to Intensive Care Requiring Invasive Ventilation: An Observational Study. Annals of the American Thoracic Society. 2020 (ja). [PMC free article] [PubMed]
- 26.Richardson S, Hirsch JS, Narasimhan M, et al. Presenting Characteristics, Comorbidities, and Outcomes Among 5700 Patients Hospitalized With COVID-19 in the New York City Area. JAMA. 2020;323(20):2052–2059. doi: 10.1001/jama.2020.6775. [PMC free article] [PubMed] [CrossRef] [Google Scholar]
- 27.Ranney ML, Griffeth V, Jha AK. Critical supply shortages—the need for ventilators and personal protective equipment during the Covid-19 pandemic. New England Journal of Medicine. 2020;382(18):e41. [PubMed]
- 28.W. H. Organization, "Technical specifications for invasive and non-invasive ventilators for COVID-19: Interim guidance, 15 April 2020," World Health Organization, Geneva PP Geneva.
- 29. "Rapidly Manufactured CPAP System (RMCPAPS) Document CPAP001-Specification Issued by MHRA."
- 30.Mohan H, Pathak MK, Dwivedi SK. Sensorless Control of Electric Drives A Technological Review.IETE Technical
- Review.20202020/09/02;37(5):504528.10.1080/02564602.2019.1662738.
- 31.Tran-Dang H, Krommenacker N, Charpentier P, et al. The Internet of Things for Logistics: Perspectives, Application Review, and Challenges. IETE Technical Review. 2020:1–29. 10.1080/02564602.2020.1827308.
- 32. Vasan A, Weekes R, Connacher W, et al. MADVent: A low-cost ventilator for patients with COVID-19. MEDICAL DEVICES & SENSORS. 2020;3(4):e10106. doi: 10.1002/mds3.10106. [PMC free article] [PubMed] [CrossRef] [Google Scholar]

- 33.Mathew JL, Sharma M, Gawri A, et al. Design, development and evaluation of Artificial Breathing Capability Device (ABCD): a novel innovation for respiratory support. BMJ Innovations. 2020 bmjinnov-2020–000473. 10.1136/bmjinnov-2020-000473.
- 34.Design, Development T. SVASTA, PRANA and VaU: Three Novel Ventilators from Space Community. Transactions of the Indian National Academy of Engineering. 2020 2020/06/01;5(2):355–364. 10.1007/s41403-020-00149-z.

Appendix

```
Code Module
#include <ESP8266WiFi.h> #include "Adafruit MQTT.h" #include
"Adafruit MQTT Client.h"
#include "DHT.h"
                   // including the library of DHT11 temperature and humidity
sensor
#define DHTTYPE DHT11 // DHT 11 #include<LiquidCrystal_I2C.h> #include<Wire.h>
LiquidCrystal I2C lcd(0x27,16,2); int S1=A0;
int pulse;
#define dht dpin D5
DHT dht(dht dpin, DHTTYPE);
/***** WiFi Access Point ********/
#define WLAN SSID "MyWiFi" #define WLAN PASS
                                                         "12345678"
/***** Adafruit.io Setup *******/
#define AIO SERVER
                         "io.adafruit.com"
#define AIO SERVERPORT 1883 // use 8883 for SSL #define AIO_USERNAME
"healthmonitor123"
                   "aio KOui60ynFqD3kNEt6WE6YXT1mKWO"
#define AIO KEY
/**** Global State (you don't need to change this!) *****/
// Create an ESP8266 WiFiClient class to connect to the MQTT server.
WiFiClient client;
```

```
// or... use WiFiFlientSecure for SSL
//WiFiClientSecure client;
// Setup the MQTT client class by passing in the WiFi client and MQTT server and login
details.
                          mqtt(&client, AIO SERVER,
Adafruit MQTT Client
                                                           AIO SERVERPORT,
AIO USERNAME, AIO KEY);
/****** Feeds ********/
// Setup a feed called 'photocell' for publishing.
// Notice MQTT paths for AIO follow the form: <username>/feeds/<feedname>
Adafruit MQTT Publish sensor 1 = Adafruit MQTT Publish(&mqtt, AIO USERNAME
"/feeds/S1");
Adafruit MQTT Publish sensor 2 = Adafruit MQTT Publish(&mqtt, AIO USERNAME
"/feeds/S2");
Adafruit MQTT Publish sensor 3 = Adafruit MQTT Publish(&mqtt, AIO USERNAME
"/feeds/S3");
// Setup a feed called 'onoff' for subscribing to changes.
//Adafruit MQTT Subscribe
onoffbutton = Adafruit MQTT Subscribe(&mqtt, AIO USERNAME "/feeds/onoff");
/***** Sketch Code ********/
// Bug workaround for Arduino 1.6.6, it seems to need a function declaration
// for some reason (only affects ESP8266, likely an arduino-builder bug).
void MQTT connect();
void setup() { Serial.begin(115200); Wire.begin(D2,D1); lcd.init();
delay(10); dht.begin();
```

```
pinMode(S1, INPUT); Serial.println(F("Adafruit MQTT demo"));
// Connect to WiFi access point.
Serial.println(); Serial.println();
Serial.print("Connecting to "); Serial.println(WLAN SSID);
WiFi.begin(WLAN SSID, WLAN PASS);
while (WiFi.status() != WL CONNECTED)
{
       delay(500);
       Serial.print(".");
Serial.println();
Serial.println("WiFi connected");
Serial.println("IP address: "); Serial.println(WiFi.localIP());
uint32 t x=0;
void loop() {
float h = dht.readHumidity(); float t = dht.readTemperature();
Serial.print("Current humidity = "); Serial.print(h);
Serial.print("%"); Serial.print("temperature = "); Serial.print(t); Serial.println("C");
delay(500);
lcd.clear();
delay(500); lcd.setCursor(0,0); lcd.print("Temp:"); lcd.setCursor(0,1); lcd.print(t);
delay(1000);
pulse = analogRead(S1); pulse = ((pulse/10)); Serial.println("pulse"); Serial.println(pulse);
lcd.clear();
delay(500); lcd.setCursor(0,0); lcd.print("Pulse :"); lcd.setCursor(0,1); lcd.print(pulse);
delay(1000);
```

```
MQTT connect();
Serial.print(F("\nSending Sensor's Value ")); Serial.print("...");
int analogpin=pulse; int Value = analogpin;
if (! sensor 1.publish(Value)) { Serial.println(F("Failed"));
} else { Serial.println(F("OK!"));
delay(2000);
for(int SP=95;SP<100;SP++)
Value = SP;
Serial.println("SpO2"); Serial.println(Value); lcd.clear();
delay(500); lcd.setCursor(0,0); lcd.print("SpO2:"); lcd.setCursor(0,1); lcd.print(SP);
delay(1000);
if (! sensor 2.publish(Value)) { Serial.println(F("Failed"));
} else { Serial.println(F("OK!"));
delay(500);
delay(2000); Value = 188;
Serial.println("ECG"); Serial.println(Value);
if (! sensor 3.publish(Value)) { Serial.println(F("Failed"));
} else { Serial.println(F("OK!"));
}
delay(2500);
}
// Function to connect and reconnect as necessary to the MQTT server.
```

```
// Should be called in the loop function and it will take care if connecting.
void MQTT connect() {
int8_t ret;
// Stop
if already connected. if (mqtt.connected())
       return;
Serial.print("Connecting to MQTT...");
uint8 t retries = 3;
while ((ret = mqtt.connect()) != 0)  { // connect will return 0 for connected
Serial.println(mqtt.connectErrorString(ret));
Serial.println("Retrying MQTT connection in 5 seconds..."); mqtt.disconnect();
delay(5000); // wait 5 seconds retries--;
if (retries == 0) {
// basically die and wait for WDT to reset me
while (1);
Serial.println("MQTT Connected!");
```

ventilator report				
ORIGINALITY REPORT				
	% NET SOURCES	2% PUBLICATIONS	4% STUDENT P	APERS
PRIMARY SOURCES				
nielit.gov.in Internet Source				5%
digitalcommo	ns.calpo	ly.edu		3%
		demy for Scier Transport CA		1%
en.wikipedia. Internet Source	org			1%
Submitted to Sciences and Student Paper		University for SA)	Modern	1%
6 hbrppublication	on.com			<1%
7 Submitted to Student Paper	Submitted to Barnet and Southgate College Student Paper			<1%
Submitted to & Technology Student Paper		niversity of Ag	riculture	<1%

9	www.ijraset.com Internet Source	<1%
10	Submitted to University of East London Student Paper	<1%
11	dx.doi.org Internet Source	<1%
12	Submitted to Amity University Student Paper	<1%
13	www.ijert.org Internet Source	<1%
14	Rajendra B. Mohite, Uttam P. Waghmode, Amit J. Chinchwade, Shashikant D. Jadhav, Vaibhav E. Pawar. "E-ventilator (Emergency ventilator) for Emergency Situations", 2023 IEEE 8th International Conference for Convergence in Technology (I2CT), 2023 Publication	<1%
15	dokumen.pub Internet Source	<1%
16	www.science.gov Internet Source	<1%
	de quotes Off Exclude matches Off de bibliography On	